

**Touch base with novel R&I
projects bioplastics**

europeanbioplastics



First-hand insights into novel R&I
approaches in the bioplastics sector

Explore opportunities for collaboration

Meet potential partners for your own
R&I projects

Once a month, online, 45 minutes

Disclaimer

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the European Union**

Calendar

<https://www.european-bioplastics.org/research-and-innovation-projects-events/touch-base-with-ri-projects/>

29 September 2026

REPURPOSE

1 September 2026 Touch base with REPurpose: Recyclable Elastomeric Plastics safely and sUstainably designed and produced via enzymatic Recycling of Post-cOnsumer waSte strEams

Touchbase with R&I projects

Presented by europeanbioplastics

REPURPOSE

REPurpose project: Recyclable Elastomeric Plastics safely and sUstainably designed and produced via enzymatic Recycling of Post-cOnsumer waSte strEams

Speakers

Luciano Monsegue, Stefaan De Wildeman B4Plastics and Hanaa Dahy Frank Cheng-Huang Ling Aalborg University



This project has received funding from the European Union's Horizon Europe Programme under Grant Agreement number: 101057971.



Funded by
the European Union

6 October 2026

LIVINGSOILL

6 October 2026 Touch base with LivingSoiLL: Healthy Soil to Permanent Crops Living Labs

Join us for a touch base with this project from 12:00 to 12:45 pm CEST.

LivingSoiLL project: Healthy Soil to Permanent Crops Living Labs

Eriselda Canaj

AREFLH - Assembly of European Horticultural Regions



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Some housekeeping for today

Recording will be made available

Presentation will be made available

Microphones are muted, camera if off per default

Q&A: Either use the chat or raise your hand

Follow up of the event on this page and with mails from Eventbrite:

<https://www.european-bioplastics.org/research-and-innovation-projects-events/touch-base-with-ri-projects/>

EBC26

European
Bioplastics
Conference



**REGISTER
NOW!**

1 – 2 DEC 2026

Titanic Hotel Berlin and online:
www.ebc.european-bioplastics.org

Packaging experts wanted!

Online event

30 minutes

Have your say!

europeanbioplastics

europeanbioplastics

Packaging: Are recycled bioplastics the future?

Have your say!

An interactive online event for packaging operators on 14 October 2026

Scan to register

moeBIOS



Circular
Bio-based
Europe
Joint Undertaking



Bio-based Industries
Consortium



Co-funded by
the European Union

MoeBIOS is funded by the Circular Bio-Based Europe Joint Undertaking under the European Union's Horizon Europe research and innovation programme under grant agreement No. 101157652

Workshop and match making event

In-person, Berlin

30 November 2026

Before the EBC 26

europeanbioplastics

europeanbioplastics

Packaging: What Consumers want,
Research delivers, and Regulations
require



In-person networking event
for the bioplastic industry

Scan to register



30 November 2026
5.00 to 7.30 pm CET



Berlin, Germany
Hotel Titanic Chaussee Berlin

meBIOS



BeUp

GRECO



TERRIFIC



Circular
Bio-based
Europe

Bio-based Industries
Consortium



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Rubbery plastics designed for recycling

Novel R&D in Bioplastics: Prototype Results & Scale-Up Pathways

September 29th 2026



Funded by
the European Union

About the Speaker



Luciano Monsegue

R&D Scientist | B4Plastics



Background

- Over 7 years of R&D experience in sustainable polymers and green chemistry
- Technical Project Lead in multi-stakeholder R&D initiatives
- Executes upscaling of bio-based formulations toward industrial pilot scale

Education

- M.Sc. Biobased Materials, Maastricht University
- B.Sc. Maastricht Science Programme, Maastricht University

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Commercialization & Technology Transfer

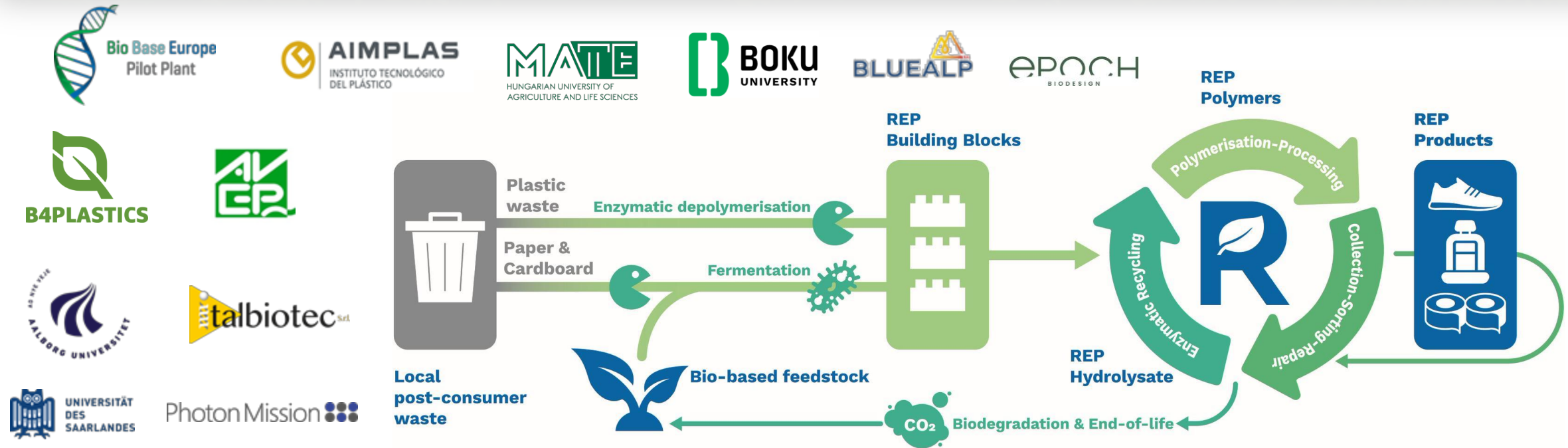
REPurpose: Scaling Circular Biopolymers from R&D to Industrial Reality

From Safe-and-Sustainable-by-Design Synthesis to Pilot Line Validation and Cross-Sector Prototypes (TRL 3 → 5)

Market Gap: Fossil-based polymers face increasing regulatory scrutiny and lack viable circular end-of-life pathways

REPurpose Mission: A Horizon Europe project established to upcycle post-consumer plastic waste and bridge the critical gap between laboratory-scale biobased chemistry and industrial application

Today's Scope: Presenting empirical pilot line conversion data, functional prototypes, and our industrial commercialization pipeline



Value Chain and Scale-Up Focus

REP Polymers

✓ Upcycled waste streams

Synthesizing functional building blocks from post-consumer waste streams.

✓ SSbD polymers

Safe-and-Sustainable-by-Design materials formulated without hazardous additives.

✓ Configurable properties

Tunable formulations spanning flexible to rigid structural matrices.

✓ Bio-reinforcement

Enhanced with natural fibers and consolidated via Tailored Fiber Placement (TFP).

✓ Drop-in processing compatibility

Compatible with standard industrial equipment.

✓ Closed-loop circularity

Engineered for disassembly, recycling, and direct reuse.

Semi-Finished Products



Sectors

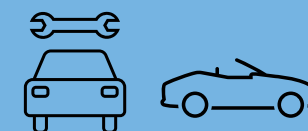
Building & Construction



Consumer Goods



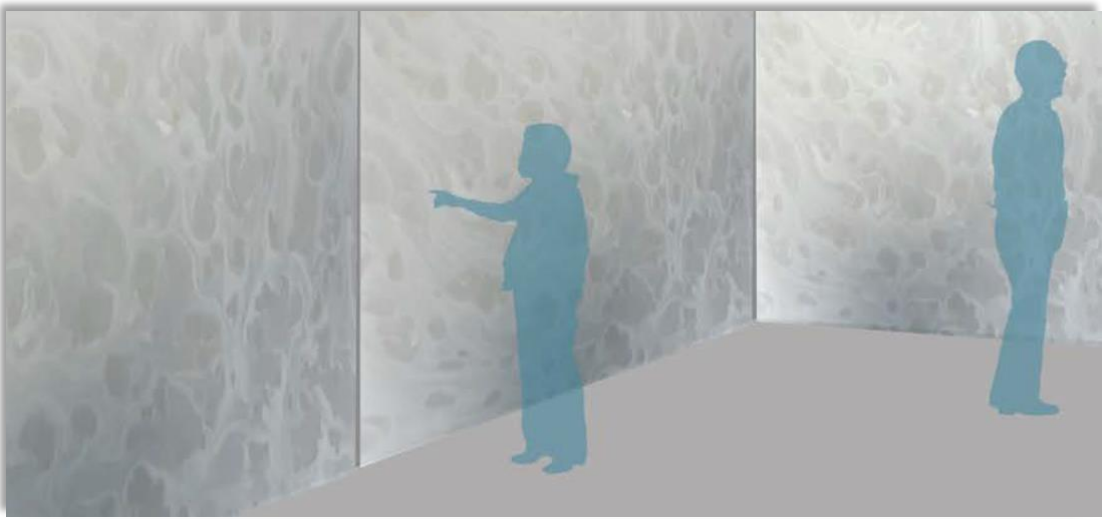
Automotive



TRL 3-4

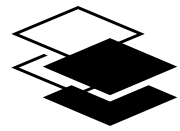
TRL 4

TRL 4-5



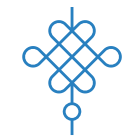
Flat interior-wall panels with different surface appearances

- Thermo-consolidated polymer sheets
- Decorative interior cladding demonstrators



HEAT-PRESSED INTERIOR WALL PANELS

1. Material & Surface Performance

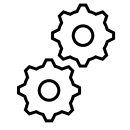


- **Aesthetic Versatility:** Compounded with natural fillers and pigments to achieve diverse marble, terrazzo, and mineral surface appearances without secondary coating



- **High Flexural Rigidity:** Flat heat-pressed sheet consolidation targeting stiffness and surface impact resistance needed for interior wall applications.

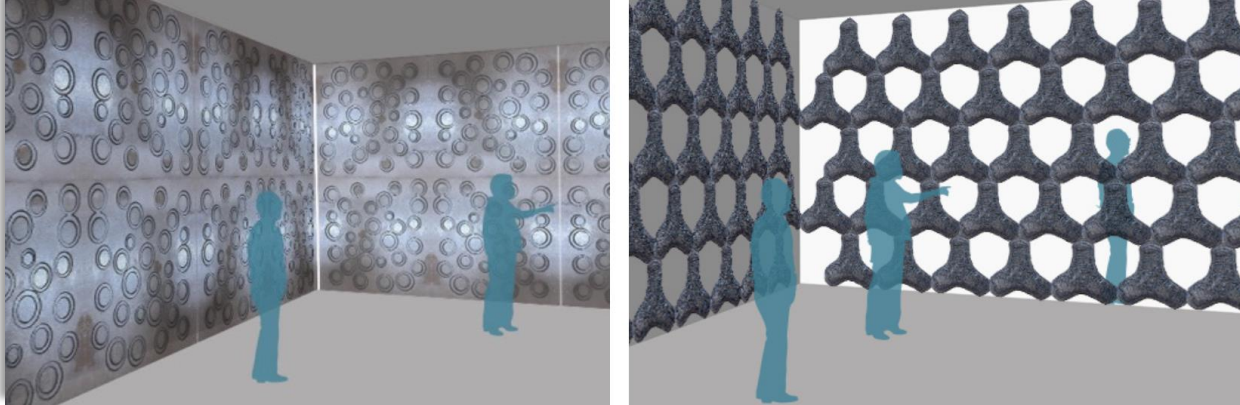
2. Manufacturing & Installation Advantages



- **Scalable Processing Route:** Thermal consolidation demonstrates a viable pathway to convert extruded polymer sheets into large-format interior panels.



- **Circular Cladding Alternative:** Evaluates thin, composite sheet formats as sustainable, non-structural alternatives to conventional interior wall finishes.



Interior wall panel with repeated circular pattern



TFP interior partition with a geometric lattice structure

- Tailored Fiber Placement (TFP) preforms with biobased matrix
- Modular open-cell & relief partition demonstrators



TFP-REINFORCED COMPOSITE & DECORATIVE PARTITION SYSTEMS

1. Structural Optimization & Surface Design



- **Targeted Fiber Placement:** Continuous reinforcement fibers are along primary stress trajectories to enhance component rigidity while minimizing material consumption.



- **Acoustic Exploration:** The geometric lattice voids and surface reliefs are shaped to explore sound diffusion concepts and visual depths in open interiors.

2. Circular Design & Spatial Zoning



- **Mass-Efficient Demarcation:** Open-lattice nodes create lightweight, non-load-bearing room dividers that delineate spatial zones with minimal polymer volume.



- **Manufacturing Offcut Upcycling:** Preform fabrication directly integrates sheet offcuts and production cut-offs back into the composite matrix, minimizing processing waste.



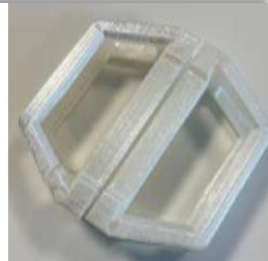
End cap



Handlebar grip



Wheel stands



Pedal

- High-durability elastomeric grips & frame accents
- Prototyped via 3DP; scalable via injection moulding

OUTDOOR RECREATION: CYCLING COMPONENTS

1. Environmental & Contact Durability



- **UV & Weathering Targets:** Formulations target outdoor solar stability, minimal moisture uptake, and resistance to surface embrittlement under environmental exposure.



- **Skin Contact Resistance:** Targets surface friction and elasticity against sweat and skin oils to prevent tackiness during extended contact.

2. Tactile Ergonomics & Modularity



- **Ergonomic Flexibility:** Prototyping flexible REP formulations evaluates compliance, tactile feel and rider comfort at key contact points.



- **Tactile Surface Detailing:** Integrated ribbed surface textures explore non-slip mechanical grip and wear aesthetics without secondary coating steps.



Footwear (flat)

Footwear (flexed)

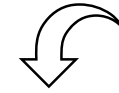
- 3D-printed flexible shoe upper demonstrators
- Modular ergonomic tool handles with detachable grips



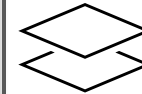
Screwdriver with detachable flexible handgrip

ERGONOMIC FOOTWEAR & TOOL SYSTEMS

1. Flexibility & Deformation Prototyping (Footwear)



- **Manual Flexion & Geometry:** 3D-printed shoe upper prototypes evaluate flexible REP formulations under repeated manual bending and deformation without material cracking.



- **Differentiated Flexibility:** Additive manufacturing enables localized variations in pattern geometry and wall thickness from a single material formulation.

2. Modular Ergonomics & Circularity (Screwdriver)



- **Detachable Grip Shell:** Combines a rigid core with a mechanically detachable flexible shell, eliminating permanent overmoulding to enable independent recycling.



- **Modular Repairability:** Allows worn or damaged ergonomic contact surfaces to be swapped out without discarding the structural tool core.



Airbag cover



Interior door handles

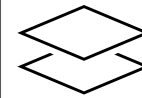


Driver footrest

- Multi-process validation: thermoforming, injection moulding and 3DP
- Targeting cabin touchpoints across aesthetic, ergonomic and trim roles

AUTOMOTIVE INTERIOR & SAFETY DEMONSTRATORS

1. Process Feasibility & Geometry (Airbag & Handle)

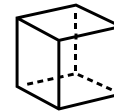


- **Thermoforming Feasibility:** Sheet thermoforming evaluates deep-draw material flow, thickness uniformity, and geometric replication of complex interior cabin trim.



- **Moulding Optimization:** Validated injection parameters on vehicle door handles. Lower mould temperatures successfully prevented sink marks and part distortion.

2. Prototyping & Surface Integration (Footrest)



- **Tool-Free Additive Detailing:** Direct 3D printing of footrest validates integrated anti-slip surface treads and ribbing without requiring dedicated tooling.



- **Interior Material Targets:** Aligns biobased polymer development with automotive trim expectations, targeting dimensional stability and cabin aesthetic fit.

Pilot Line Integration



Twin-screw compounding
& pelletizing



Single-screw filament extrusion
(1.75 mm feed for 3DP)



ARBURG 420C cell & automotive door handle tooling



INDUSTRIAL CONVERSION FEASIBILITY

1. Drop-In Industrial Compatibility (TRL 4 → 5)



- **Standard Asset Validation (TRL 5):** Proved direct compatibility with legacy commercial hardware, including industrial ARBURG injection molders, twin-screw compounding lines, and sheet presses, eliminating the need for custom equipment retrofits.



- **Bio-Composite Compounding (TRL 4):** Successfully compounded matrices with natural fiber loadings on continuous twin-screw lines, stabilizing semicrystalline morphology via controlled post-crystallization thermal conditioning (130°C).

2. Process Parameters & Operational Learnings



- **Mandatory Moisture Management:** Established strict pre-drying protocols (12h at 50-70°C) as an essential quality control gate to prevent melt degradation and stabilize viscosity across filament extrusion and moulding lines.



- **Narrow Melt Window Control:** Managed narrow thermal boundaries through mould temperature optimization, preventing sink marks and demoulding distortion on complex automotive door handles.

Industrial Outreach and End-User Pipeline



8 Executed NDAs

Active bilateral engagement across Automotive, Consumer Goods, and Building & Construction.



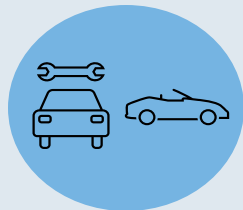
Construction

Architectural panel integration



Consumer Goods

Brand owner sampling & haptic validation



Automotive

OEM specification alignment

1

Bilateral Value-Chain Engagement



Strategic Non-Disclosure Agreements

Advanced from exploratory networking to 8 fully executed NDAs with major Tier-1 suppliers and brand owners across target sectors.



Market Pull Across Key Verticals

Progressing pending agreements to benchmark REPurpose formulations directly against established fossil-based benchmarks.

2

De-Risking Commercial Market Adoption



Targeted Material Sampling

Delivering scaled pilot compounding batches to commercial partners for independent tool and line trials.



Technical Specification Benchmarking

Correlating real-world mechanical, thermal, and regulatory data directly with commercial end-user component requirements to accelerate market adoption.



Industrial Scalability and Industry Needs



Toll Compounding Scaling Metric-Ton

Contracting large-scale toll compounders and established feedstock partners to eliminate pilot-scale batch constraints.



Upstream

Monomer Purity &
Stoichiometric
Feed Control



Midstream

High-Throughput
Continuous
Devolatilization



Downstream

Legacy Tooling
Drop-in
Calibration

1

Upstream Polymerization & Compounding Bottlenecks



Mitigating Batch-to-Batch Variability

Transitioning from batch synthesis to continuous reactor configurations with automated stoichiometric feeds to lock target Mw, PDI and Melt Flow Index (MFI).



Thermal Stability & Melt Integrity

Implementing optimized vacuum devolatilization, minimized reactor headspace, and tailored antioxidant packages to suppress oxidation, discoloration, and chain scission.

2

Downstream Qualification & Factory Drop-In Needs



Full Regulatory Certification

Navigating rigorous sector testing, including automotive VOC/fogging limits, fire/smoke ratings for construction, and extended UV weathering against fossil incumbents.



Tooling & Parameter Calibration

Fine-tuning standard injection moulding and extrusion windows (barrel temperatures, cooling cycles, packing pressures) to guarantee drop-in conversion or legacy tooling.



Low-CapEx Model Existing Asset Conversion

Capital-light commercialization utilizing proven operational production lines across B4P facilities and partner industrial plants with capacity reserve.



Internal Exploitation

Direct conversion on internal compounding & moulding lines



Third-Party Scale-Up

Upscaling and technology deployment for wider market variants

1 Internal Consortium Exploitation (B4P)



Direct Market Exploitation

Consortium partner B4P will drive the commercialization of selected REPurpose formulations on existing operational processing infrastructure.



High-Value Flexible Applications

Targeted deployment into market-ready flexible goods, particularly injection-moulded specialty products and heavy-duty industrial components.



2 Third-Party Industrial Scale-Up (Engineering Partners)



Strategic Scale-Up Alliance

Engaging established polymer engineering companies to upscale REPurpose variants beyond the consortium's immediate manufacturing lines.



Low-CapEx Metric-Ton Deployment

Utilizing and refurbishing existing production assets with idle capacity in Europe, to deliver industrial kilo-ton quantities without major new investments: "CapEx light".



Rubbery plastics designed for recycling

Many thanks for your attention

B4Plastics

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